



# KÜMMEL

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HEMDEN UND BLUSEN SEIT 1965

**YOUR TRUSTED  
PARTNER FOR  
PREMIUM SHIRTS  
AND BLOUSES  
SINCE 1965**



**DEAR CLIENTS, DEAR PARTNERS,**

like many others, we have used the last months for a thorough clear-up. You can find the result here in our interim catalogue.

We guarantee that all articles in the catalogue will be available for at least two years. Articles, that are no longer in the collection, can be found on our website in the category "discontinued items". We offer those at a reduced price.

**THERE ARE MORE NEWS AT KÜMME:**

- Our article Frankfurt as well as our pilot- and service-shirts are now also available in the colour Navy.
- We are able to offer you an even faster service as we have doubled the number of embroidery machines.

In 2022, we will bring out a new, revised catalogue. We are looking forward to realizing many exciting projects with you.

Best regards,  
Jörg Kümmel

## NO SHIRT WITHOUT A BLOUSE

Corporate fashion as a whole: each shirt has a matching blouse. In every collection there are always several cuts and designs to choose from.

## NO LOGO

Good quality is not recognisable by the size of a manufacturer's logo on their products. We deliberately refrain from embroidering an eye-catching logo on our shirts and blouses to give you the stage: an empty space for your customisation!

## HIGH-QUALITY FINISHING

When it comes to shirts, we recommend embroidery as the highest form of textile finishing. Choose a subtle tone-on-tone or distinctive design with several thread colours; we will customise your shirts and blouses during production or at our in-house embroidery studio.

## BETTER SAFE THAN SORRY

Especially when high quality standards are guaranteed. Our final inspection ensures that only pristine textiles leave our factory.



# 5

## FIVE WEEK TURNAROUND TIME

We constantly ensure our costs are kept low so that our prices can be as attractive and competitive as possible. This is why we do not keep shirts and blouses in certain colours and sleeve lengths in stock but manufacture them for you within just five weeks without levying a surcharge.

# THE KÜMMEL **BUSINESS RANGE**

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# PAY ATTENTION TO THE DETAIL

## THE KÜMMEL BUSINESS RANGE

A shirt is a shirt. This may well be the case at first glance. But the differences become clear when you look more closely.

**The quality can be seen in the detail of the Kümmel Business collection:**

Double back yoke. This means the shirt can be adjusted to fit shoulders of different heights.

Removable collar stiffeners. This detail is particularly important for shirts that can also be worn without a tie.

The bottom button hole is horizontal, of course. Not vertical.

The individual components of our shirts and blouses are double stitched. This gives the best appearance, as well as extending the shirt's life.

Our seams have 7 stitches per centimetre. This means shirts are much more hard-wearing.

Spare buttons? You won't need them, because the buttons are fixed to the fabric using the Ascolite® heat-sealing system. The button shape, which is rounded on the reverse, means it is particularly easy to fasten and unfasten them.





## WHAT'S YOUR BUSINESS?

Financial services, health care or the automotive industry – no matter what industry you work in, this shirt is your professional business partner. It creates the perfect first impression in all your meetings.

– it is important to have access to a large selection of cuts and sizes when creating a corporate team collection. Frankfurt offers the freedom of a particularly large range of choices. The Kümmel team is happy to help you choose if you are having a hard time making a decision.

The most important feature of the Frankfurt collection is the variety. In the men's collection, there are 16 different designs for every colour; for women, there are 8 designs per colour. Not every man has the body of George Clooney and not every woman wears a size 10. Whether you're tall or short, athletic or petite, with standard or above-average length arms

We wish you success in business wearing the Frankfurt range!



FRANKFURT



BECAUSE YOU DON'T GET A SECOND CHANCE TO MAKE A FIRST IMPRESSION





**01** SHIRT **CLASSIC FIT**  
**CLASSIC FIT 58**  
**CLASSIC FIT 72**

**Long-sleeved** Art. No. 11003-170040  
Long-sleeved 58 cm: Art. No. 15003-170040  
Long-sleeved 72 cm: Art. No. 17003-170040



**02** SHIRT **CLASSIC FIT**

**Short-sleeved** Art. No. 12003-170040



**03** SHIRT **CLASSIC FIT**  
**CLASSIC FIT 58**  
**CLASSIC FIT 72**

**Long-sleeved with breast pocket** Art. No. 11103-170040  
Long-sleeved 58 cm: Art. No. 15103-170040  
Long-sleeved 72 cm: Art. No. 17103-170040



**04** SHIRT **CLASSIC FIT**

**Short-sleeved with breast pocket** Art. No. 12103-170040

**Frankfurt**

Classic poplin shirt with modern spread collar and removable stiffeners.

Available in three cuts: classic, slim and super slim.

Long-sleeved with various sleeve lengths and adjustable cuffs with 2 buttons, rounded hem.

**Material: 100% cotton**

Easy-care, washable up to 60°C

**Size:**

Classic fit 37/38 - 49/50

Slim fit 37/38 - 45/46

Body fit 37/38 - 43/44

FRANKFURT



**05** SHIRT **SLIM FIT**  
**SLIM FIT 72**

**Long-sleeved** Art. No. 11002-170040  
Long-sleeved 72 cm: Art. No. 17002-170040



**06** SHIRT **SLIM FIT**

**Short-sleeved** Art. No. 12002-170040



**07** SHIRT **SLIM FIT**  
**SLIM FIT 72**

**Long-sleeved with breast pocket** Art. No. 11102-170040  
Long-sleeved 72 cm: Art. No. 17102-170040



**08** SHIRT **SLIM FIT**

**Short-sleeved with breast pocket** Art. No. 12102-170040



**09** SHIRT **BODY FIT**  
**BODY FIT 72**

**Long-sleeved** Art. No. 11022-170040  
Long-sleeved 72 cm: Art. No. 17022-170040

**Frankfurt**

Classic poplin blouse with front and back tucks.

Classic fit – slightly fitted with side slits, long-sleeved with various sleeve lengths and adjustable cuffs with 2 buttons.

Slim fit – with slim-line cut, rounded hem, long-sleeved with various sleeve lengths.

**Material: 100% cotton**

Easy-care, washable up to 60°C

**Size:**

Classic fit 34 – 52

Slim fit 32 – 48



**01** BLOUSE **CLASSIC FIT**  
**CLASSIC FIT 66**

**Long-sleeved** Art. No. 21002-170040

Long-sleeved 66 cm: Art. No. 27002-170040



**02** BLOUSE **CLASSIC FIT**

**3/4 length sleeves** Art. No. 23002-170040



**03** BLOUSE **CLASSIC FIT**

**Short-sleeved** Art. No. 22002-170040



# FRANKFURT

COLOURS



WHITE\_ 7001



LIGHT BLUE \_ 1211



NAVY \_ 1001



GREY\_ 9201



BLACK \_ 9001



**04** BLOUSE **SLIM FIT**  
**SLIM FIT 66**

**Long-sleeved** Art. No. 21022-170040

Long-sleeved 66 cm: Art. No. 27022-170040



**05** BLOUSE **SLIM FIT**

**3/4 length sleeves** Art. No. 23022-170040



**06** BLOUSE **SLIM FIT**

**Short-sleeved** Art. No. 22022-170040





CHECKED. BUT NOT SMALL-MINDED.

## SUITABLE FOR EVERYDAY USE BUT STILL SPECIAL

Checked shirts are the evergreens of the classics. We hope you enjoy our Potsdam collection. The typical feature of the men's designs is the breast pocket, which is added precisely in line with the pattern. Other features are the densely-woven cotton poplin which is very comfortable to wear and the button-down collar.

Ties are not normally worn with this type of collar. But if you want, you can also combine this shirt with a single-coloured tie. If you're looking for sporty elegance, this shirt is the one for you. Of course, the Potsdam range also includes matching women's blouses.

# POTSDAM

### Potsdam

Elegant sporty shirt, subtle check pattern, with button-down collar and breast pocket.

Available in two cuts: classic and slim.

Long-sleeved with various sleeve lengths and adjustable cuffs with 2 buttons, rounded hem.

### Material: 100% cotton

Easy-care, washable up to 60°C

### Size:

Classic fit 37/38 - 49/50

Slim fit 37/38 - 45/46



**01** SHIRT CLASSIC FIT  
CLASSIC FIT 58  
CLASSIC FIT 72

**Long-sleeved with breast pocket** Art. No. 11103-170060

Long-sleeved 58 cm: Art. No. 15103-170060

Long-sleeved 72 cm: Art. No. 17103-170060



**02** SHIRT SLIM FIT  
SLIM FIT 72

**Long-sleeved with breast pocket** Art. No. 11002-170060

Long-sleeved 72 cm: Art. No. 17002-170060

### Potsdam

Classic blouse, with front and back tucks, rounded hem.

Classic fit - slightly fitted with side slits, adjustable cuffs with 2 buttons.

Slim fit - with slim-line cut.

### Material: 100% cotton

Easy-care, washable up to 60°C

### Size:

Classic fit 34 - 52

Slim fit 32 - 48



**03** BLOUSE CLASSIC FIT

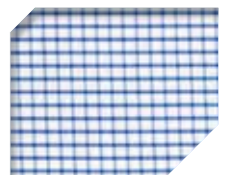
**Long-sleeved** Art. No. 21002-170060



**04** BLOUSE SLIM FIT

**Long-sleeved** Art. No. 21022-170060

### COLOURS



BLUE CHECKED\_1521

## A SHIRT THAT SPEAKS A UNIVERSAL LANGUAGE

We're happy to admit it: the Kümmel team is a big fan of Oxford shirts. We believe that this classic should be an integral part of any good wardrobe. Throughout the world, it is known as a sporty understatement, both as a shirt and a blouse.

No surprise – as the Oxford shirt used to be worn by polo players from England. Its breakthrough came as the American college shirt. The image of an Oxford shirt is a universal language: well-dressed without appearing formal. The combinations are virtually limitless, whether you wear it with jeans, chinos or a suit. In our Berlin range, we have reinterpreted the original Oxford. It is characterised by a particularly thick quality cotton. The fabric is virtually crease-resistant and does not

need ironing. This makes our Oxford shirts and blouses ideal for travelling. The typical basket weave design and button-down collars are among its important features.



# BERLIN

### Berlin

Classic Oxford shirt with button down collar and breast pocket. Long-sleeved with various sleeve lengths and adjustable cuffs with 2 buttons, rounded hem.

**Material: 100% cotton**  
Easy-care, washable up to 60°C

**Size:**  
Slim fit 37/38 – 45/46



## 01 SHIRT SLIM FIT SLIM FIT 72

**Long-sleeved with breast pocket** Art. No. 11102-170030  
Long-sleeved 72 cm: Art. No. 17102-170030

### Berlin

Oxford blouse in classic cut, slightly fitted with side slits. With front and back tucks. Rounded hem, adjustable cuffs with 2 buttons.

**Material: 100% cotton**  
Easy-care, washable up to 60°C

**Size:**  
Classic fit 34 – 52



## 02 BLOUSE CLASSIC FIT

**Long-sleeved** Art. No. 21002-170030

### COLOURS



WHITE\_7001



LIGHT GREY\_9301



LIGHT BLUE\_1211



**FOR A SPORTY LOOK –  
IN BLACK OR WHITE**

The München range is the high-tech line in the Kümme collection. The fabric blend of polyester, cotton and elastane ensures the perfect fit, even after long car journeys and lengthy meetings. And even if you're going to be in a strenuous situation, any moisture is quickly absorbed and guided through the fabric to the surface, meaning it will always be comfortable.

The sporty, form-fitting shirts and blouses of the München range are extremely wear-resistant and virtually opaque. Designs with shortened back length can be worn casually over trousers as well.

MÜNCHEN



PERFECT FIT.  
ALWAYS AND EVERYWHERE.



**München**

Sporty stretch shirt with modern spread collar and removable stiffeners.

Available in two cuts: slim and super slim.

Long-sleeved with various sleeve lengths, adjustable cuffs with 2 buttons, two available back lengths, rounded hem.

**Material: 53% polyester, 45% cotton, 2% elastane**

Easy-care, washable up to 60°C

**Size:**

Slim fit 37/38 - 45/46

Body fit 37/38 - 43/44



**01** SHIRT **SLIM FIT**  
**SLIM FIT 72**

**Long-sleeved** Art. No. 11002-570010

Long-sleeved 72 cm: Art. No. 17002-570010



**02** SHIRT **SLIM FIT SHORT**  
**SHORTENED BACK LENGTH**

**Long-sleeved** Art. No. 11402-570010



**03** SHIRT **SLIM FIT SHORT**  
**SHORTENED BACK LENGTH & FITTED SHORT-SLEEVED**

**Short-sleeved** Art. No. 12402-570010



# MÜNCHEN

COLOURS



WHITE\_7001



BLACK\_9001



**04** SHIRT **BODY FIT**  
**BODY FIT 72**

**Long-sleeved** Art. No. 11022-570010

Long-sleeved 72 cm: Art. No. 17022-570010



**05** SHIRT **BODY FIT SHORT**  
**SHORTENED BACK LENGTH**

**Long-sleeved** Art. No. 11422-570010



**06** SHIRT **BODY FIT SHORT**  
**SHORTENED BACK LENGTH & FITTED SHORT-SLEEVED**

**Short-sleeved** Art. No. 12422-570010



**01** BLOUSE **CLASSIC FIT**

**Long-sleeved** Art. No. 21002-570010



**02** BLOUSE **CLASSIC FIT SHORT**  
SHORTENED BACK LENGTH

**Long-sleeved** Art. No. 21402-570010



**03** BLOUSE **CLASSIC FIT SHORT**  
SHORTENED BACK LENGTH

**Short-sleeved** Art. No. 22402-570010



# MÜNCHEN

**München**

Sporty stretch blouse with front and back darts, two available back lengths, rounded hem.

Classic fit – slightly fitted with side slits, adjustable cuffs with 2 buttons.

Slim fit – slim-line cut.

**Material: 53% polyester, 45% cotton, 2% elastane**  
Easy-care, washable up to 60°C

**Size:**

Classic fit	34 – 52
Slim fit	32 – 48



**04** BLOUSE **SLIM FIT**

**Long-sleeved** Art. No. 21022-570010



**05** BLOUSE **SLIM FIT SHORT**  
SHORTENED BACK LENGTH

**Long-sleeved** Art. No. 21422-570010



**06** BLOUSE **SLIM FIT SHORT**  
SHORTENED BACK LENGTH

**Short-sleeved** Art. No. 22422-570010

COLOURS



WHITE\_7001



BLACK\_9001

## CASUAL AND LAID BACK, YET SERIOUS AND DYNAMIC

The alternative to a short-sleeved shirt. Relaxed casual during leisure time or respectable and dynamic in a business environment – with a polo shirt both men and woman are well dressed. An all-time favourite, it should be a constant part of any good wardrobe.

It unites high wearing comfort and an exceptionally good fit thanks to the mercerised and plied yarn from Italy. The Binz collection is available in five classic polo shirt colours.

# BINZ

**“FOR ME, IT’S THE BEST POLO SHIRT ON THE MARKET”**

SABINE HEFT, DIRECTOR, OUTFIT TÜBINGEN

### Binz

Men's polo-shirt, mercerised, 3 buttons. Fitted with side slits and flat knitted collar. Italian yarn.

**Material: 100% cotton (Maco, 60/2), approx. 200 g/m<sup>2</sup>**  
Washable up to 60°C

**Size:**  
Men's polo-shirt S – XXXL



## 01 MEN'S POLO SHIRT

Short-sleeved Art. No. 32100-139950

### Binz

Ladies' polo-shirt, mercerised, 3 buttons. Fitted with side slits and flat knitted collar. Italian yarn.

**Material: 100% cotton (Maco, 60/2), approx. 200 g/m<sup>2</sup>**  
Washable up to 60°C

**Size:**  
Ladies' polo-shirt XS – XXL



## 02 LADIES' POLO-SHIRT

Short-sleeved Art. No. 42102-139950

### COLOURS



WHITE\_ 7001



GREY\_ 9211



NAVY\_ 1001



DARK GREY\_ 9401



BLACK\_ 9001

two ply

# THE KÜMMEL **SERVICE RANGE**

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# SHIRTS AND BLOUSES FOR DEMANDING DAYS AT WORK

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## THE KÜMME SERVICE RANGE

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Clothes not only make the man but also the company. Whether in security, in a trendy bar or behind the counter – with the Kümmel service collection, your employees are the best-dressed they can be. Hard-wearing textiles for professional use – this has been the aspiration of Kümmel in this sector for many years.

**Every shirt and every blouse has been developed for busy working days:**

Longevity and stability despite frequent washing cycles.

Fabric composition is particularly easy-care and hard-wearing.

All shirts and blouses are available in various sleeve lengths.

Very long-term collections: the same products can be reordered for many years.

Wide range: this collection is characterised by a particularly wide range of cuts, colours and variations.

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## THE MULTI-TALENTED SERVICE COLLECTION

Here are George, Kate, Paul, Linda, Katie, Ingrid, Daniel, Judi and Isabelle and they are incredibly versatile and extremely hard-wearing, therefore offering an incredible variety of application areas. They all have stood the test for many years in terms of quality and offer an outstanding price-performance ratio.

### An overview of their best features

Large variety of standard colours

Many other colours available on demand

Fabric blend of 60% cotton  
and 40% polyester

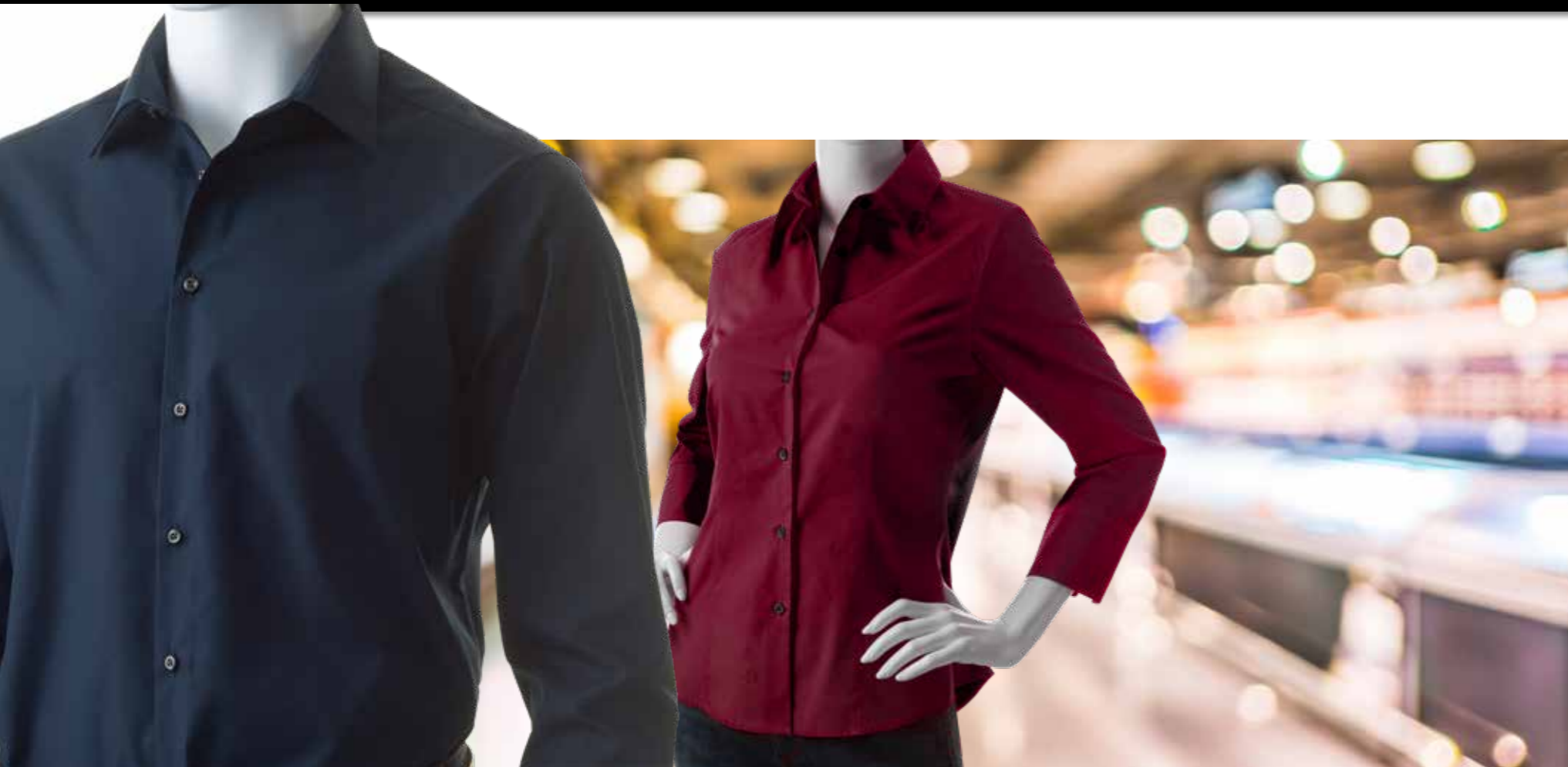
Great choice of cuts

Ideal for daily usage

Easy-iron, hard-wearing and easy care



# THE ALL-ROUNDERS





**01** SHIRT **CLASSIC FIT**  
**CLASSIC FIT 58** 5  
**CLASSIC FIT 72** 5

**Long-sleeved with breast pocket** Art. No. 11003-628801  
 Long-sleeved 58 cm: Art. No. 15003-628801 5  
 Long-sleeved 72 cm: Art. No. 17003-628801 5



**02** SHIRT **CLASSIC FIT**

**Short-sleeved with breast pocket** Art. No. 12003-628801



**03** SHIRT **SLIM FIT**  
**SLIM FIT 72** 5

**Long-sleeved with breast pocket** Art. No. 11002-628801  
 Long-sleeved 72 cm: Art. No. 17002-628801 5



**04** SHIRT **SLIM FIT**

**Short-sleeved with breast pocket** Art. No. 12002-628801

**George**

Classic poplin shirt, Kent collar, 1 breast pocket, front placket.

Available in two cuts: classic and slim.

Long-sleeved with various sleeve lengths and adjustable cuffs with 2 buttons.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Classic fit 37/38 - 49/50

Slim fit 35/36 - 45/46

GEORGE

&

KATE

**Kate**

Classic poplin blouse, slightly fitted with side slits, front and back tucks.

Long-sleeved with various sleeve lengths and adjustable cuffs with 2 buttons, rounded hem.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Classic fit 34 - 52



**05** BLOUSE **CLASSIC FIT**  
**CLASSIC FIT 66** 5

**Long-sleeved** Art. No. 21002-628801  
 Long-sleeved 66 cm: Art. No. 27002-628801 5



**06** BLOUSE **CLASSIC FIT**

**3/4 length sleeves** Art. No. 23002-628801



**07** BLOUSE **CLASSIC FIT**

**Short-sleeved** Art. No. 22002-628801

COLOURS



WHITE\_7001



LIGHT GREY\_9301



LIGHT BLUE\_1211



DARK GREY\_9401



ROYAL BLUE\_1111



BLACK\_9001



BORDEAUX\_2101



NAVY\_1001



RED\_2201

COLOURS



WHITE\_7001



BLACK\_9001

**Paul**

Fashionable poplin shirt, slim-fit, modern spread collar with removable stiffeners.

Long-sleeved with various sleeve lengths and adjustable cuffs with 2 buttons, rounded hem.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Slim fit 37/38 - 45/46



**01** SHIRT SLIM FIT SLIM FIT 72 5]

**Long-sleeved** Art. No. 11002-690030

Long-sleeved 72 cm: Art. No. 17002-690030 5]

**Linda**

Fashionable poplin blouse, slim-line cut.

Long-sleeved with various sleeve lengths, front and back tucks, rounded hem.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Slim fit 32 - 48



**02** BLOUSE SLIM FIT SLIM FIT 66 5]

**Long-sleeved** Art. No. 21022-690030

Long-sleeved 66 cm: Art. No. 27022-690030 5]



**03** BLOUSE SLIM FIT

**3/4 length sleeves** Art. No. 23022-690030

PATUL & LINDA

KATIE

**Katie**

Classic poplin blouse, slightly fitted with side slits.

Front and back darts, adjustable cuffs with 2 buttons.

Shortened back length, rounded hem.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Classic fit 30 - 52



**04** BLOUSE CLASSIC FIT SHORT SHORTENED BACK LENGTH

**Long-sleeved** Art. No. 21402-628801



**05** BLOUSE CLASSIC FIT SHORT SHORTENED BACK LENGTH

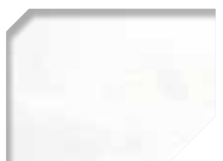
**3/4 length sleeves** Art. No. 23402-628801



**06** BLOUSE CLASSIC FIT SHORT SHORTENED BACK LENGTH

**Short-sleeved** Art. No. 22402-628801

COLOURS



WHITE\_7001



LIGHT BLUE\_1211



BLACK\_9001



**Ingrid**

Classic poplin blouse, straight cut,  
1 breast pocket, front placket.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing,  
washable up to 60°C

**Size:**

Comfort fit 34 - 52



**01** BLOUSE **COMFORT FIT**

**Long-sleeved**  
**with breast pocket** Art. No. 21003-611165



**02** BLOUSE **COMFORT FIT**

**Short-sleeved**  
**with breast pocket** Art. No. 22003-611165

COLOURS



WHITE\_7001



LIGHT BLUE\_1211

# INGRID



**Isabelle**

Classic poplin blouse, slightly fitted  
with side slits.

Cup-shaped collar, front and back  
darts, long-sleeved, adjustable cuffs  
with 2 buttons, rounded hem.

**Material: 60% cotton,  
40% polyester**

Easy-iron and hard-wearing,  
washable up to 60°C

**Size:**

Classic fit 34 - 52

# ISABELLE



**03** BLOUSE **CLASSIC FIT**

**Long-sleeved** Art. No. 21002-690050



**04** BLOUSE **CLASSIC FIT**

**Short-sleeved** Art. No. 22002-690050

COLOURS



WHITE\_7001

**Daniel**

Trendy poplin shirt, slim fit, grandad collar.

Long-sleeved, adjustable cuffs with 2 buttons, rounded hem.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Slim fit 37/38 - 45/46



**01 SHIRT SLIM FIT**

**Long-sleeved** Art. No. 11002-690040



**02 SHIRT SLIM FIT FITTED SHORT-SLEEVED**

**Short-sleeved** Art. No. 12002-690040

**Judi**

Trendy poplin blouse, slim fit, grandad collar.

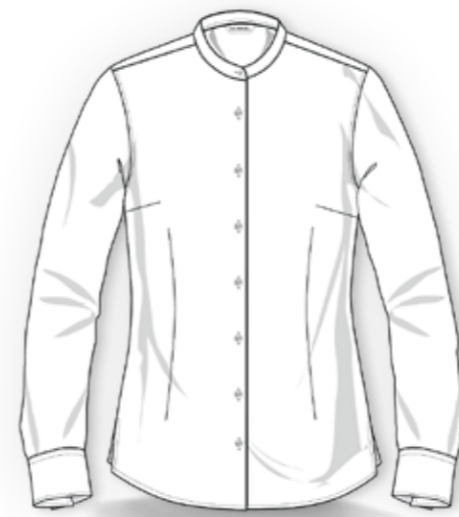
Long-sleeved, adjustable cuffs with 2 buttons, rounded hem.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Classic fit 34 - 52



**03 BLOUSE CLASSIC FIT**

**Long-sleeved** Art. No. 21002-690040



**04 BLOUSE CLASSIC FIT**

**Short-sleeved** Art. No. 22002-690040

COLOURS



WHITE\_7001



BLACK\_9001

DANIEL & JUDI

CHRIS & JESSICA

SET ACCENTS WITH DENIM-LOOK

Trendy and urban slim cut. These are the Chris and Jessica denim-look twill shirts and blouses. All shirts and blouses are made from 100% cotton and provide great wear comfort. They can be used in many diverse areas. This range feels particularly at home in gastronomy and bar settings.

**Chris**

Trendy denim-look twill shirt, slim cut.

Grandad collar, 1 breast pocket.

Long-sleeved with adjustable cuffs with 2 buttons, rounded hem.

**Material: 100% cotton**

Twill, easy-care, washable up to 60°C

**Size:**

Slim fit 37/38 - 45/46



**05 SHIRT SLIM FIT**

**Long-sleeved** Art. No. 11102-790020



**06 BLOUSE CLASSIC FIT**

**Long-sleeved** Art. No. 21102-790020

**Jessica**

Trendy denim-look twill blouse, slightly tailored with side slits.

Grandad collar, 1 breast pocket, front and back darts.

Long-sleeved with adjustable cuffs and 2 buttons, rounded hem.

**Material: 100% cotton**

Twill, easy-care, washable up to 60°C

**Size:**

Classic fit 34 - 52

COLOURS



INDIGO DENIM\_1310



## AUTHENTICITY AND TRADITION

Luis and Lotte represent a down-to-earth, unpretentious attitude towards life which can be worn to any event. Luis and Lotte are easy-iron and extremely hard-wearing.



### Luis

Traditional checked shirt, Kent collar, 1 breast pocket, button placket.

Available in two cuts: classic and slim.

Long-sleeved, adjustable cuffs with 2 buttons.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

### Size:

Classic fit 37/38 – 49/50

Slim fit 37/38 – 45/46

## 01 SHIRT CLASSIC FIT

Long-sleeved Art. No. 11103-890010

## 02 SHIRT SLIM FIT

Long-sleeved Art. No. 11102-890010

LUIS

& LOTTE

### Lotte

Traditional checked blouse, front and back darts, rounded hem.

Classic fit – slightly fitted with side slits, long-sleeved, adjustable cuffs with 2 buttons.

Slim fit – slim-line cut.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

### Size:

Classic fit 34 – 52

Slim fit 32 – 48



## 03 BLOUSE CLASSIC FIT

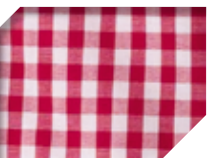
Long-sleeved Art. No. 21002-890010

## 04 BLOUSE SLIM FIT

Long-sleeved Art. No. 21022-890010



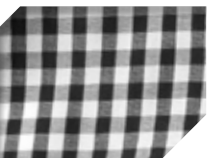
### COLOURS



RED CHECKED\_ 2521



BLUE CHECKED\_ 1561



BLACK CHECKED\_ 9511

## CLOTHES MAKE THE MAN

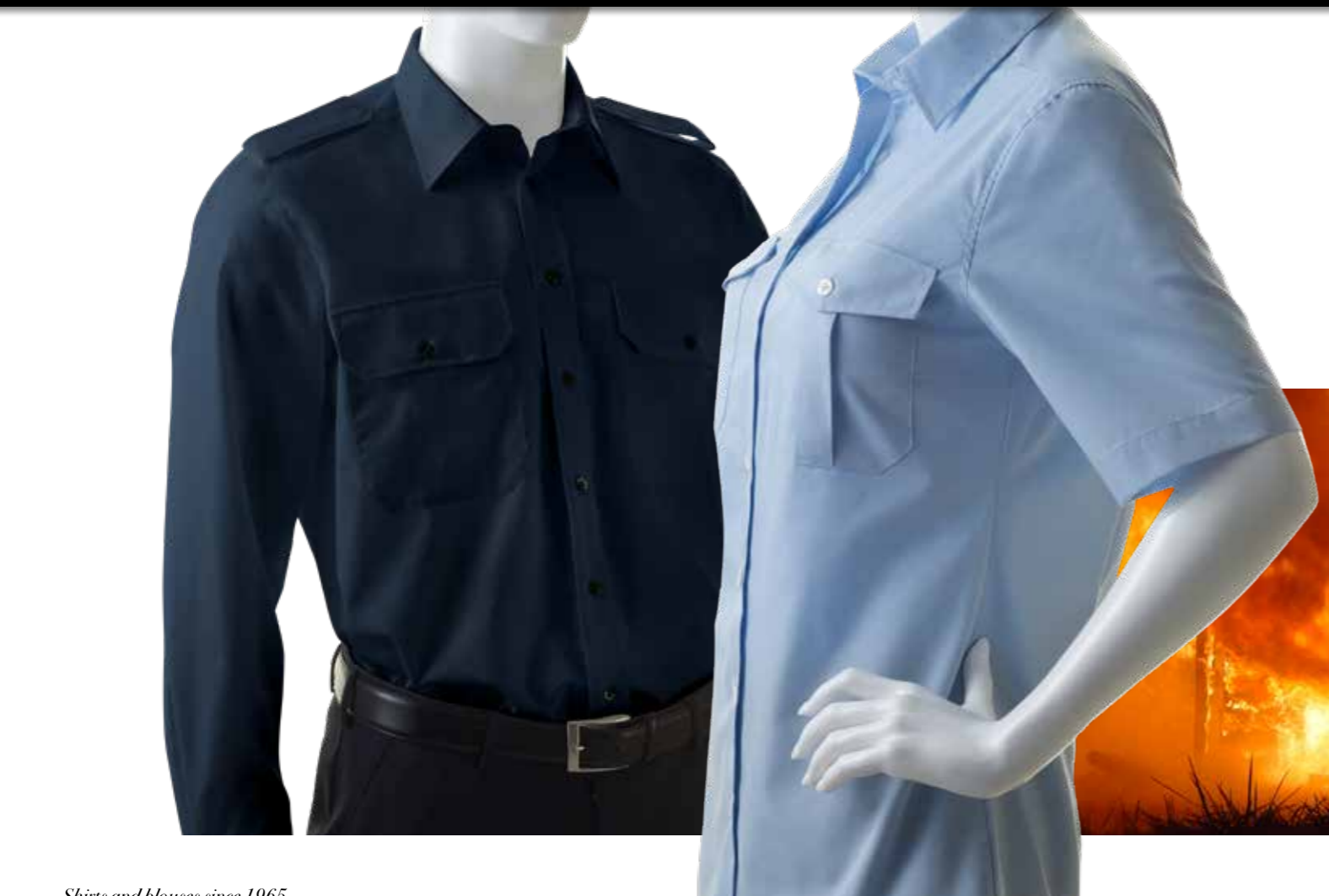
Welcome to the pilot shirts and service shirts section. As you can see from the many names in this range, Kümmel offers a very wide range of shirts and blouses in this area.

### The most important features of this range are:

- Variety of fits
- Removable epaulettes
- Available in white, light blue and navy
- Long-sleeved and short-sleeved models available
- Two breast pockets with flaps
- Left breast pocket with pen pocket
- Easy-iron and hard-wearing

HOWARD & DIANE  
RON & JENNIFER

DAVID & MIA  
FRANK & LISA



**Howard**

Pilot shirt, poplin, with removable epaulettes, Kent collar, 2 breast pockets (left with pen pocket), front placket.

Available in three cuts: classic, slim and super slim.

Long-sleeved with various sleeve lengths available, adjustable cuffs with 2 buttons.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Classic fit 37/38 – 53/54

Slim fit 35/36 – 45/46

Body fit 35/36 – 43/44



**01** SHIRT **CLASSIC FIT**  
**CLASSIC FIT 72**

**Long-sleeved** Art. No. 11008-611165  
Long-sleeved 72 cm: Art. No. 17008-611165



**02** SHIRT **CLASSIC FIT**

**Short-sleeved** Art. No. 12008-611165



**03** SHIRT **SLIM FIT**  
**SLIM FIT 72**

**Long-sleeved** Art. No. 11028-611165  
Long-sleeved 72 cm: Art. No. 17028-611165



**04** SHIRT **SLIM FIT**

**Short-sleeved** Art. No. 12028-611165

# HOWARD



**05** SHIRT **BODY FIT**  
**BODY FIT 72**

**Long-sleeved** Art. No. 11228-611165  
Long-sleeved 72 cm: Art. No. 17228-611165



**06** SHIRT **BODY FIT**

**Short-sleeved** Art. No. 12228-611165

# & DIANE

**Diane**

Pilot blouse, poplin, slightly fitted with side slits, with removable epaulettes, 2 breast pockets (left with pen pocket).

Long-sleeved with adjustable cuffs with 2 buttons, front and back tucks, rounded hem.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Classic fit 30 – 54



**07** BLOUSE **CLASSIC FIT**

**Long-sleeved** Art. No. 21028-611165



**08** BLOUSE **CLASSIC FIT**

**Short-sleeved** Art. No. 22028-611165

COLOURS



WHITE\_7001



LIGHT BLUE\_1211



NAVY\_1001



**Ron**

Pilot shirt, poplin, with removable epaulettes, Kent collar, 2 breast pockets without pleats (left with pen pocket), front placket.

Available in two cuts: classic and slim.

Long-sleeved with various sleeve lengths available, adjustable cuffs with 2 buttons.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Classic fit 37/38 - 49/50

Slim fit 35/36 - 45/46



**01** SHIRT CLASSIC FIT CLASSIC FIT 72

**Long-sleeved** Art. No. 11008-610010

Long-sleeved 72 cm: Art. No. 17008-610010



**02** SHIRT CLASSIC FIT

**Short-sleeved** Art. No. 12008-610010



**03** SHIRT SLIM FIT SLIM FIT 72

**Long-sleeved** Art. No. 11028-610010

Long-sleeved 72 cm: Art. No. 17028-610010



**04** SHIRT SLIM FIT

**Short-sleeved** Art. No. 12028-610010

COLOURS



NAVY\_1001

RON &

JENNIFER



**Jennifer**

Pilot blouse, poplin, slightly fitted with side slits, removable epaulettes, 2 breast pockets without pleats (left with pen pocket).

Long-sleeved, adjustable cuffs with 2 buttons, front and back darts, rounded hem.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

**Size:**

Classic fit 34 - 52



**05** BLOUSE CLASSIC FIT

**Long-sleeved** Art. No. 21028-610010



**06** BLOUSE CLASSIC FIT

**Short-sleeved** Art. No. 22028-610010



**David**

Service shirt, poplin, Kent collar.  
2 breast pockets (left with pen pocket), front placket.

Available in two cuts:  
classic and slim.

Long-sleeved with various sleeve lengths available, adjustable cuffs with 2 buttons.

**Material: 60% cotton, 40% polyester**  
Easy-iron and hard-wearing, washable up to 60°C

**Size:**  
Classic fit 37/38 - 49/50  
Slim fit 35/36 - 45/46



**01 SHIRT CLASSIC FIT CLASSIC FIT 72**

**Long-sleeved** Art. No. 11009-611165  
Long-sleeved 72 cm: Art. No. 17009-611165



**02 SHIRT CLASSIC FIT**

**Short-sleeved** Art. No. 12009-611165



**03 SHIRT SLIM FIT SLIM FIT 72**

**Long-sleeved** Art. No. 11029-611165  
Long-sleeved 72 cm: Art. No. 17029-611165



**04 SHIRT SLIM FIT**

**Short-sleeved** Art. No. 12029-611165

DAVID



**05 BLOUSE CLASSIC FIT**

**Long-sleeved** Art. No. 21029-611165



**06 BLOUSE CLASSIC FIT**

**Short-sleeved** Art. No. 22029-611165

& MIA

**Mia**

Service blouse, poplin, slightly fitted with side slits, 2 breast pockets (left with pen pocket).

Front and back tucks, rounded hem.

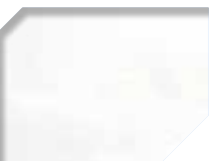
Long-sleeved with adjustable cuffs with 2 buttons.

**Material: 60% cotton, 40% polyester**  
Easy-iron and hard-wearing, washable up to 60°C

**Size:**  
Classic fit 34 - 52



COLOURS



WHITE\_7001



LIGHT BLUE\_1211



NAVY\_1001

**Frank**

Pilot shirt, poplin, with removable epaulettes, Kent collar, 2 breast pockets (left with pen pocket), front placket.

Available in two cuts: classic and slim.

Long-sleeved with various sleeve lengths available, adjustable cuffs with 2 buttons.

**Material:** 100% cotton

Easy-care, washable up to 60°C

**Size:**

Classic fit 37/38 – 49/50

Slim fit 35/36 – 45/46



**01** SHIRT CLASSIC FIT CLASSIC FIT 72

**Long-sleeved** Art. No. 11008-190020

Long-sleeved 72 cm: Art. No. 17008-190020



**02** SHIRT CLASSIC FIT

**Short-sleeved** Art. No. 12008-190020



**03** SHIRT SLIM FIT SLIM FIT 72

**Long-sleeved** Art. No. 11028-190020

Long-sleeved 72 cm: Art. No. 17028-190020



**04** SHIRT SLIM FIT

**Short-sleeved** Art. No. 12028-190020

FRANK

& LISA

**Lisa**

Pilot blouse, poplin, slightly fitted with side slits, with removable epaulettes.

2 breast pockets (left with pen pocket),

Long-sleeved with adjustable cuffs with 2 buttons.

Front and back tucks, rounded hem.

**Material:** 100% cotton

Easy-care, washable up to 60°C

**Size:**

Classic fit 34 – 52



**05** BLOUSE CLASSIC FIT

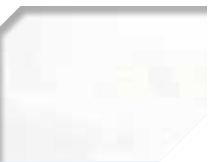
**Long-sleeved** Art. No. 21028-190020



**06** BLOUSE CLASSIC FIT

**Short-sleeved** Art. No. 22028-190020

COLOURS



WHITE\_7001



LIGHT BLUE\_1211





## FOR THOSE BORED BY PLAIN COLOURS

Fil-à-fil is French and literally means thread-to-thread. It is also known as end-on-end in English. Fil-à-fil fabrics are made of yarns in two different colours. This brings about the characteristic shimmer effect in the fabric structure. Fil-à-fil items are the most popular business attire

because they radiate reliability and expertise. This is why they have such a wide field of application: from technical service to grocery stores. The fabric blend of 60% cotton and 40% polyester is particularly hard-wearing and easy to iron.



### 01 SHIRT CLASSIC FIT

Long-sleeved with breast pocket Art. No. 11003-616601



### 02 SHIRT CLASSIC FIT

Short-sleeved with breast pocket Art. No. 12003-616601

#### Stanley

Classic fil-à-fil shirt, Kent collar, 1 breast pocket, front placket. Long-sleeved with adjustable cuffs with 2 buttons.

**Material: 60% cotton, 40% polyester**  
Easy-iron and hard-wearing, washable up to 60°C

**Size:**  
Classic fit 37/38 - 49/50

STANLEY

& NICOLE



### 03 BLOUSE CLASSIC FIT

Long-sleeved Art. No. 21002-616601

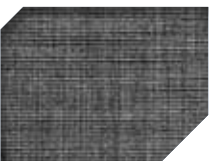


### 04 BLOUSE CLASSIC FIT

Short-sleeved Art. No. 22002-616601



#### COLOURS



ANTHRACITE\_ 9101



LIGHT BLUE \_ 1211



MID BLUE \_ 1161

#### Nicole

Classic fil-à-fil blouse, slightly fitted with side slits.

Front and back tucks.

Long-sleeved with adjustable cuffs with 2 buttons, rounded hem.

**Material: 60% cotton, 40% polyester**

Easy-iron and hard-wearing, washable up to 60°C

#### Size:

Classic fit 34 - 52

## THE CLASSIC STRIPE

A thin striped shirt for many possible uses. The densely woven poplin fabric is a blend of 80% cotton and 20% polyester. The distinctive feature of these blouses and shirts is the fine vertical lines.



### Sergio

Classic poplin shirt, Kent collar, 1 breast pocket, front placket.  
Long-sleeved with adjustable cuffs with 2 buttons.

**Material: 80% cotton, 20% polyester**  
Easy-care, washable up to 60°C

**Size:**  
Classic fit 37/38 - 49/50

## 01 SHIRT CLASSIC FIT

Long-sleeved  
with breast pocket Art. No. 11003-818203

## 02 SHIRT CLASSIC FIT

Short-sleeved  
with breast pocket Art. No. 12003-818203

# SERGIO

# & SOPHIA

### Sophia

Classic poplin blouse, slightly fitted with side slits. Front and back tucks.  
Long-sleeved with adjustable cuffs with 2 buttons.

**Material: 80% cotton, 20% polyester**  
Easy-care, washable up to 60°C

**Size:**  
Classic fit 34 - 52



## 03 BLOUSE CLASSIC FIT

Long-sleeved Art. No. 21002-818203



## 04 BLOUSE CLASSIC FIT

Short-sleeved Art. No. 22002-818203



### COLOURS



BLUE-WHITE\_1631



## THE ALTERNATIVE TO A UNIFORM

Ridley & Sigourney – the Oxford edition for business life. These shirts and blouses are the ideal alternative to the classic uniform. Ridley & Sigourney items appear formal and yet are casual and sporty. We have used a particularly light fabric blend in order

to enhance the wearing comfort in everyday working life even further. Items from the Ridley & Sigourney range are available in three classic Oxford colours. There are both long-sleeved and short-sleeved versions for year-round use.



### 01 SHIRT CLASSIC FIT

Long-sleeved with breast pocket Art. No. 11005-721705



### 02 SHIRT CLASSIC FIT

Short-sleeved with breast pocket Art. No. 12005-721705

#### Ridley

Classic Oxford shirt, front placket, button-down collar, 1 breast pocket. Long-sleeved with adjustable cuffs with 2 buttons.

**Material: 70% cotton, 30% polyester**  
Easy-care, washable up to 60°C

**Size:**  
Classic fit 37/38 – 49/50

# & SIGOURNEY



### 03 BLOUSE CLASSIC FIT

Long-sleeved Art. No. 21002-721705

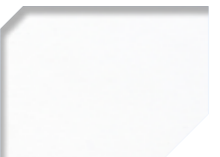


### 04 BLOUSE CLASSIC FIT

Short-sleeved Art. No. 22002-721705



#### COLOURS



WHITE\_7001



LIGHT BLUE\_1211



LIGHT GREY\_9301

# HOW WE INTERACT WITH PEOPLE AND OUR ENVIRONMENT

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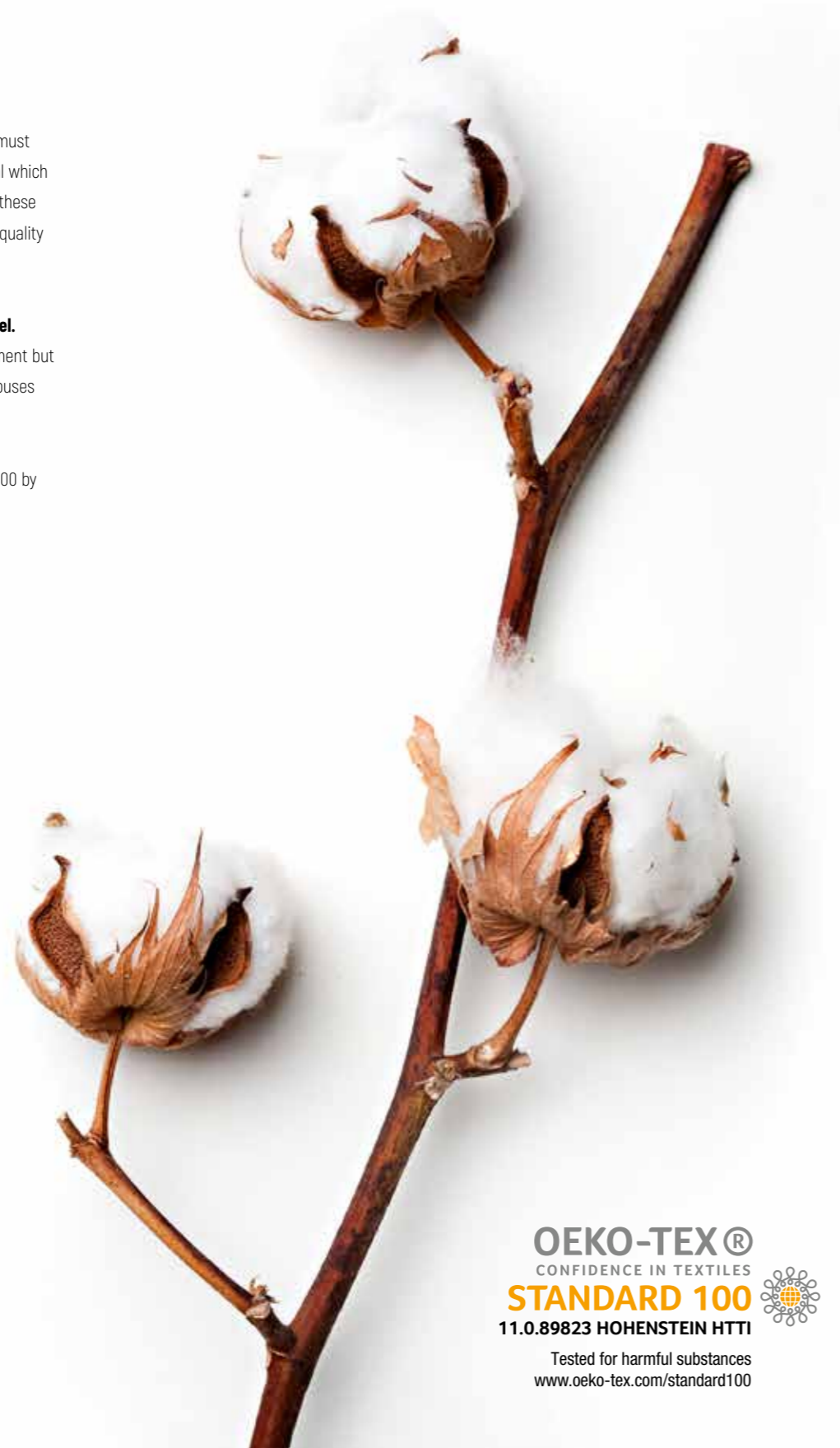
# CERTIFIED RELIABILITY

Those who claim to **create high quality products** must be well informed about each individual raw material which the end product is comprised of and must subject these products to regular quality checks against defined quality specifications.

**From thread to buttons to the sown in woven label.**

We bear this responsibility not just for the environment but also for our customers who wear our shirts and blouses against their skin.

Kümmel is certified in accordance with STANDARD 100 by OEKO-TEX®.



**OEKO-TEX®**  
CONFIDENCE IN TEXTILES  
**STANDARD 100**  
11.0.89823 HOHENSTEIN HTTI  
Tested for harmful substances  
[www.oeko-tex.com/standard100](http://www.oeko-tex.com/standard100)



## SHIRTS AND BLOUSES BY KÜMMEL – MADE IN EUROPE

**Life is a resonance chamber.** Value-based management is the formula used by Kümmel to maintain the sensitive balance between give and take. We therefore don't just carry out projects at any price, but at a fair price.

**We deliberately use manufacturing facilities in Europe.** This means that factors such as rates of pay, occupational safety and social benefits are guaranteed as standard. Everyone should benefit from the supply chain - our manufacturing partners, the Kümmel team, and of course our customers. This principle shows our commitment to mutual success and long-term partnerships.



# FAIRNESS IS WHEN EVERYONE WINS

**We have known our suppliers for many years** and we place great value on adhering to our defined social standards. We guarantee this with our regular quality controls on location.

For more information about fairness and CSR please visit our website at [www.kuemmel.de](http://www.kuemmel.de).



KÜMMEL supports the ten principles of the Global Compact for socially responsible, corporate action:

## **Human Rights**

Principle 1: Businesses should support and respect the protection of internationally proclaimed human rights; and

Principle 2: make sure that they are not complicit in human rights abuses.

## **Labour**

Principle 3: Businesses should uphold the freedom of association and the effective recognition of the right to collective bargaining;

Principle 4: the elimination of all forms of forced and compulsory labour;

Principle 5: the effective abolition of child labour; and

Principle 6: the elimination of discrimination in respect of employment and occupation.

## **Environment**

Principle 7: Businesses should support a precautionary approach to environmental challenges;

Principle 8: undertake initiatives to promote greater environmental responsibility; and

Principle 9: encourage the development and diffusion of environmentally friendly technologies.

## **Anti-Corruption**

Principle 10: Businesses should work against corruption in all its forms, including extortion and bribery.

# SPECIALS

## KÜMMEL CUSTOMISED

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**KÜMMEL CUSTOMISED:** WE PRODUCE SHIRTS AND BLOUSES TO YOUR INDIVIDUAL REQUIREMENTS



**Maximum customisation**  
From double collars to individual buttons

# SPECIALS

How many different combinations are there of creating your own shirt from all the design features like such as colours, cut, materials, collars and many more? We wanted to know the exact number and used a calculator. Unfortunately, it did not have enough digits. Let's agree that the possibilities are endless. And all these options are at your disposal. This is your big advantage as a Kümmel customer: we are not an importer of finished products, we produce our shirts and blouses in Europe - and would be happy to also include you in this number.



**The great outdoors**  
Chart your own course in every detail



**All fabrics for our items are in our warehouse ready for production**

**Shirts and blouses can be dyed as required for batches with a minimum of 300 units**

**All our standard items can be modified to your specifications** (different collar shape, additional breast pocket, different button colours etc.)

**Elegantly finished:**

Custom-made designs as well as standard items can be finished in our in-house embroidery factory or during production.

**Your own corporate outfit:**

We produce shirts and blouses to your company's image: starting with design and choice of material to production of prototypes and production processing to textile finishing and logistics.

**We are sure:**

You are certain to find your personal favourite among these various options. The Kümmel team is looking forward to advising you.

# SPECIALS

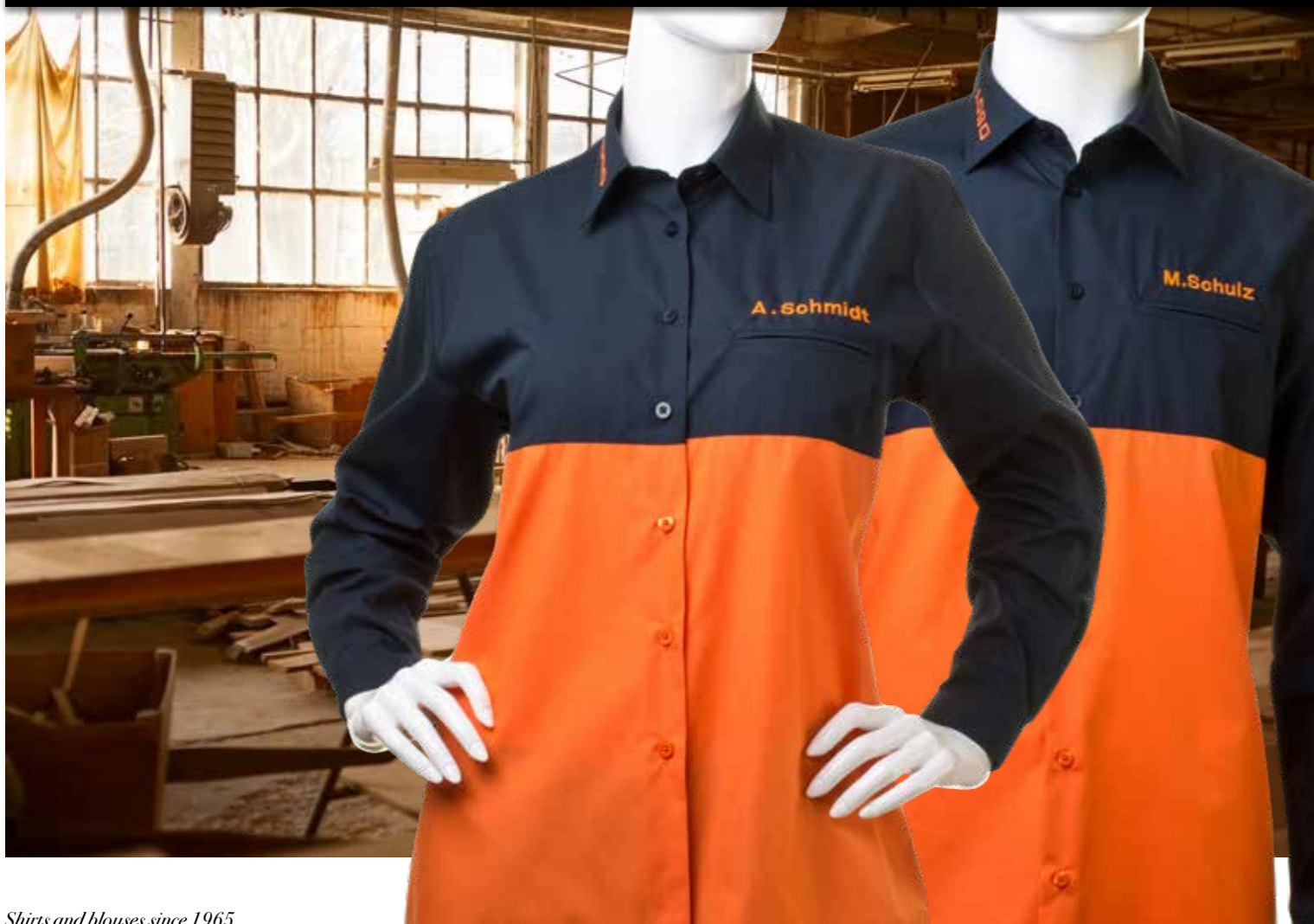


**EVEN THE SMALLEST DETAILS**  
CAN BE CUSTOMISED AT KÜMMEL





# SPECIALS





# SPECIALS



**SMALL DETAILS**  
MAKE THE DIFFERENCE

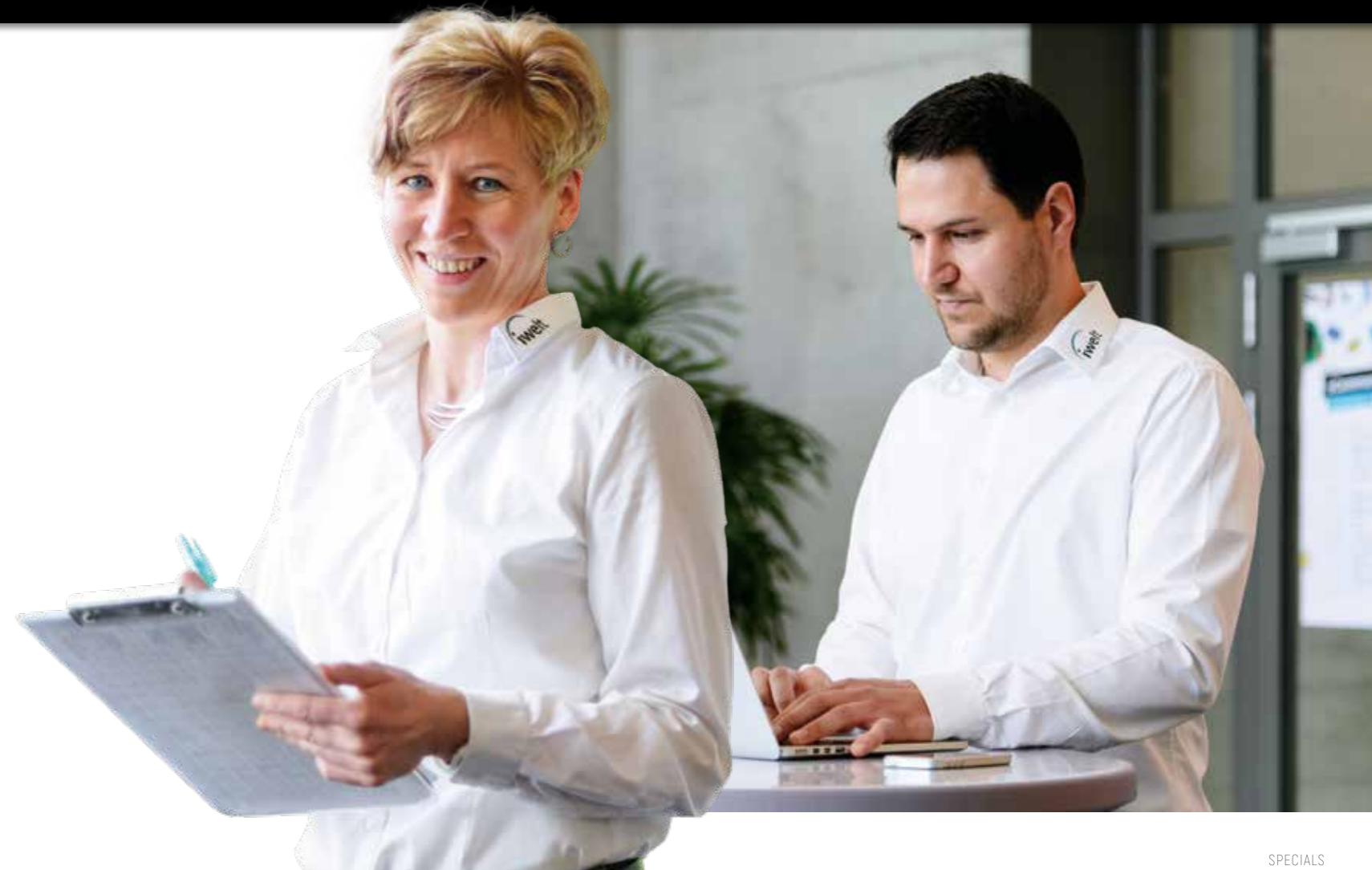


**From company logos to monograms**  
 Your shirts and blouses can be embroidered during production or at our internal embroidery factory in Kitzingen.

# SPECIALS



**THE HIGHEST FORM OF TEXTILE FINISHING: EMBROIDERY.**





**KÜMMEL**

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HEMDEN UND BLUSEN SEIT 1965